



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G00632-3G-7

Job Sheet 180774



Part No: RBW6705G00632-3G-7

Job Qty: 5 ea

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/15/18

Job Tracking No:

Due Date: 7/3/18

Created By: Julien Charest-Lacombe

Type: SOLD

Description:

Note: DWG RBW6705G00632-3G Rev. 0 IPP Rev. A 18.05.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Machining-2		<i>218/07/21</i>
110	Mori Seiki	5 pcs	7/3/18	7/3/18	0.00	2.50	MORI NV5000-1		<i>218/07/21</i>
120	QC	5 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Machining-4		<i>218/07/21</i>
130	QC	5 pcs	7/3/18	7/3/18	0.00	0.00	QC8 Machining-4		<i>218-07-23</i>
150	Outsource	5 pcs	7/3/18	7/3/18	0.00	0.00	Outsource13		<i>CC 18-7-23</i>
160	Packaging	5 pcs	7/3/18	7/3/18	0.00	0.00	Packaging2		<i>15 18-7-26</i>
170	QC	5 pcs	7/3/18	7/3/18	0.00	0.00	QC6		<i>38</i>
180	Packaging	5 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		<i>218-8-03</i>
190	QC21-SA	5 Ea	7/3/18	7/3/18	0.00	0.00	QC21		<i>218-8-03</i>

Part Op 110 - ***Cut blanks to 3.375*** 1-Machine as per DWG. FC148 FOLIO REV: *AA*

DWG REV: *0*

Descriptions: 2-Deburr

130 - Engrave RBW6705G01552 using MARKTRONIC engraver as per DWG.

150 - -Issue P/O to GROUPE ALTECH: P/O *040586* Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 4140 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-B-2.500X3.500	Hot Rolled Steel Bar 2.500W X 3.500H	1.3950 ft (.279 ea)	90-Start up Operation	<i>5082 799</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-B-2.500X3.500	1	3	0

Part Specifications

'd not be found.

Plex 7/15/18 5:36 PM dart.charest-lacombe.julien



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S094855



Part: RBW6705G00632-3G-7

Job No: 180774

Serial No/Batch: S094855

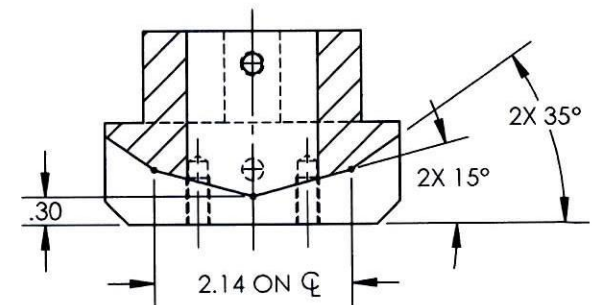
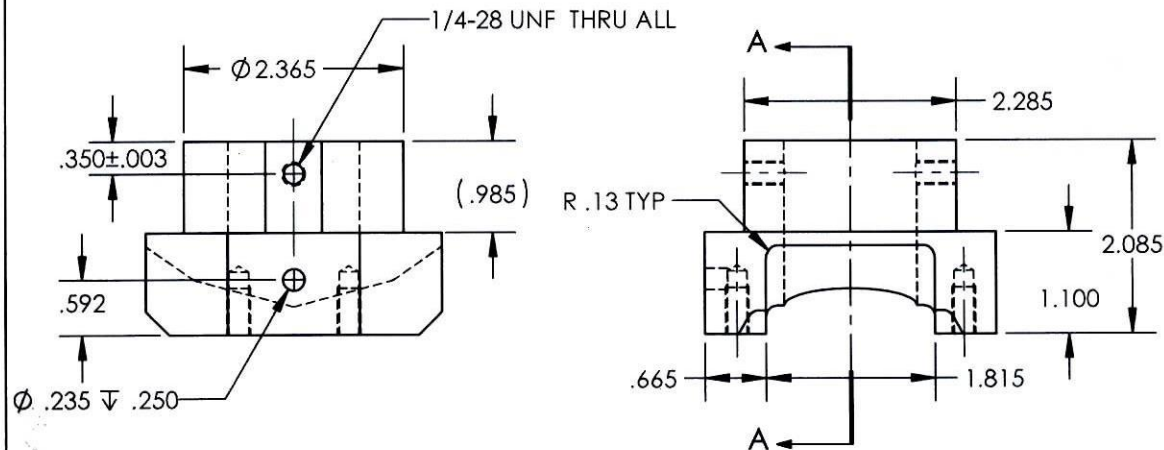
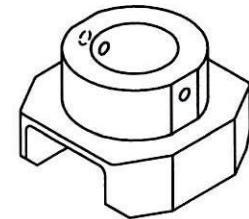
Revision: 0

Inspector:

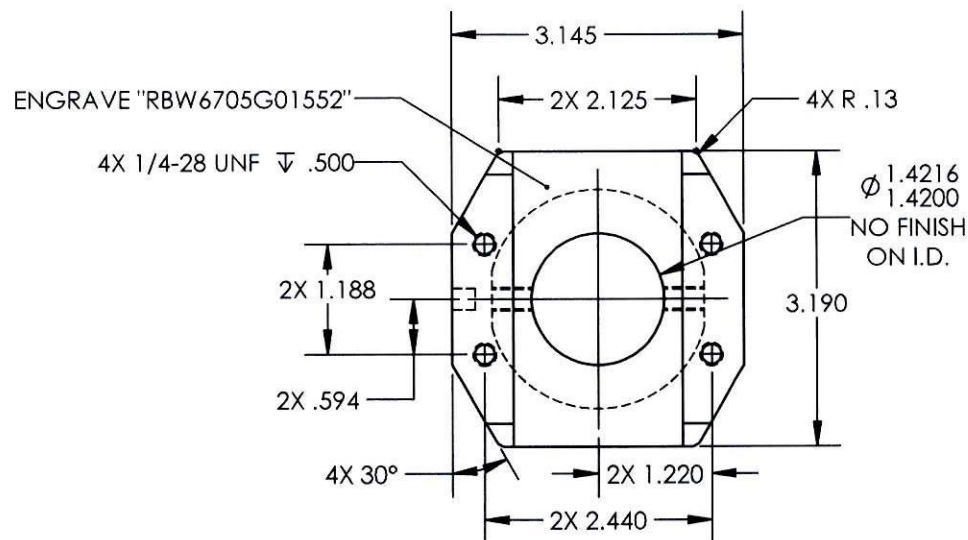
Exp Date:

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION A-A



(7)

BASE

RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-7	REV
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH CAD PLATE YELLOW
.X $\pm .1$	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL
OR .016R	AW139
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 5/23/2012
SHEET 5 OF 7	

DART AEROSPACE LTD		Work Order: 180774
Description:		Part Number:
Inspection Dwg:	Rev:	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.592	$\pm .005$	.591	/		Vern HL-08	
.350	$\pm .003$	.352	/		"	
2.365	$\pm .005$	2.365	/		"	
1/4-28	N/A	6-0	/		"	
2.235	$\pm .005$	2.234	/		"	
2.250	$\pm .005$	2.255	/		"	
2.285	$\pm .005$	2.285	/		"	
2.085	$\pm .005$	2.085	/		"	
1.100	$\pm .005$	1.100	/		"	
1.815	$\pm .005$	1.815	/		"	
.665	$\pm .005$	.666	/		"	
R.13	$\pm .010$	R.125	/		R-6	
.30	$\pm .010$	.305	/		Vern HL-08	
2.14	$\pm .010$	2.140	/		"	
15°	$\pm 1/2^\circ$	15°	/		C-Square	
35°	$\pm 1/2^\circ$	35°	/		"	
3.145	$\pm .005$	3.149	/		Vern HL-08	
2.125	$\pm .005$	2.125	/		"	
R.13	$\pm .005$	R.125	/		R-6	
1.4200	$\pm .0006$	1.4206	/		Vern HL-08	
3.190	$\pm .005$	3.193	/		"	
1.220	$\pm .005$	1.220	/		"	
2.440	$\pm .005$	2.440	/		"	
30°	$\pm 1/2^\circ$	30°	/		C-Square	
.594	$\pm .005$	.594	/		Vern HL-08	
1.188	$\pm .005$	1.200	/		"	
1/4-28	N/A	6-0	/		"	
2.500	$\pm .010$	2.505	/		"	

Measured by: [Signature]	Checked by: [Signature]	QC Inspector:
Date: 18-07-22	Date: 18-07-23	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040586**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040586
PO Date: 7/24/18
Due Date: 7/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180774	RBW6705G00632-3G-7	Base -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	7/31/18	5 pcs	0 pcs	5 pcs	\$18.00/pcs	\$90.00
Grand Total:											\$90.00

DAS
38
9-88

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/25/18 8:07 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(011310-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011310- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
26-Jul-2018		Jessie Boisvert		040586					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Quantités / Quantities					
	Job # / Ref #			Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBW6705G00632-3G-7 Rev.	RBW6705G00632-3G-7 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours B633 TYPE 2 SC2	ZINC CH	5	5 ✓	0	0	0	

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.